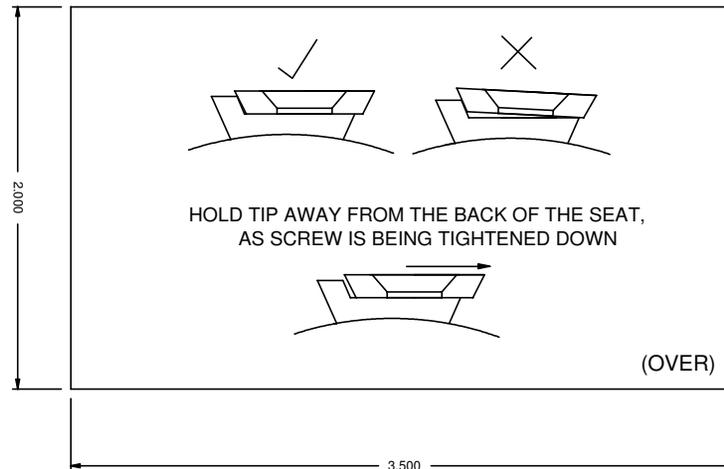
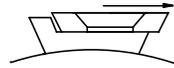


HOLD TIP AWAY FROM THE BACK OF THE SEAT,
AS SCREW IS BEING TIGHTENED DOWN



If rotating, remove and clean the tip and seat, if replacing a broken tip check for any burs or embedded carbide flakes that must be removed install per drawing on the other side, torque to around 45 inlb (a hard hand tightening) with a T25P Torx Plus Bit. A slight offset between tip's countersunk hole and the screw is normal.